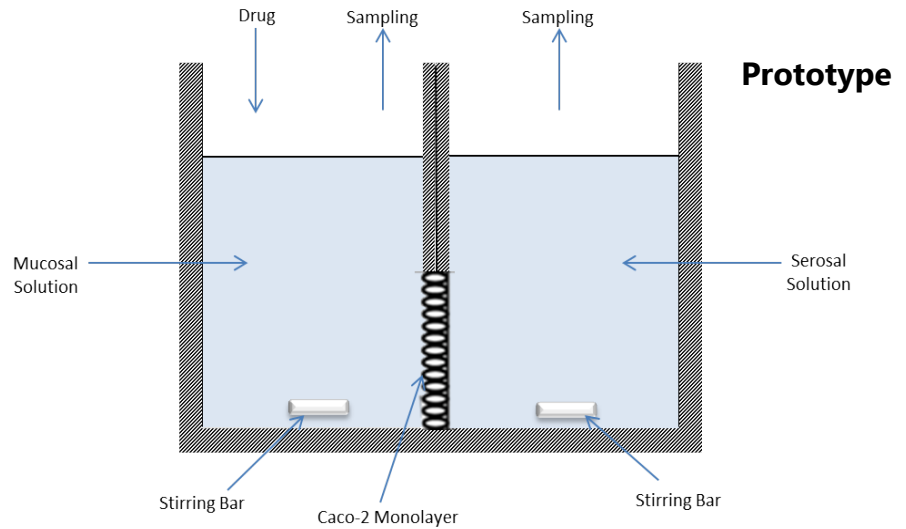
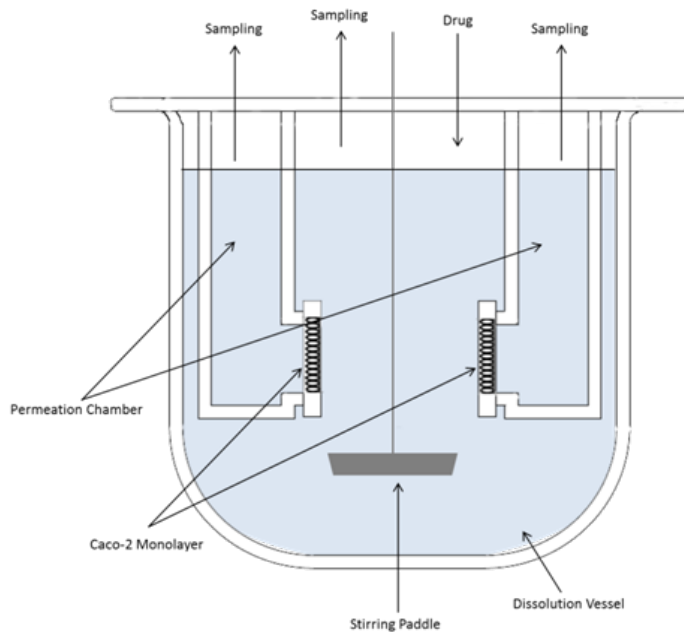




The Next Generation of Product Performance Tools- Combining Formulation Function with Effect

Sid Bhoopathy, PhD
Chief Operating Officer

IDAS: Biopharmaceutics Dissolution with Better *In Vivo* Correlation



- ***In Vitro* Dissolution Absorption System** combines traditional dissolution testing with a means to **determine and quantify** interactions with a bio-relevant membrane.
- **Absorption, Biomarker Regulation, Metabolism**

Challenge

- Presenting a finished dosage form and maintaining reasonable SA/Volume ratio

Characterized and Validated System

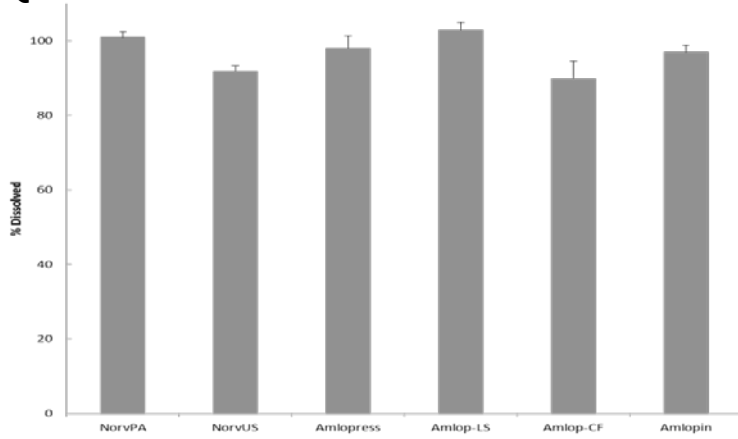
- Multiple Dissolution Media
- Over 20 compounds

Applications

- Formulations, Food Effects, Local GI

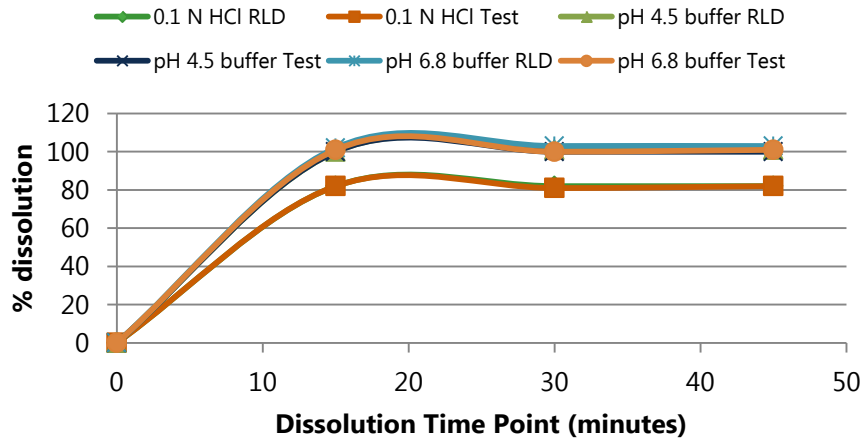
Application: Formulation Comparison with Better *In Vivo* Correlation

Batch Release Data for Product A-
Q value was similar for different manufacturers



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Dissolution for Compound B [BCS III]



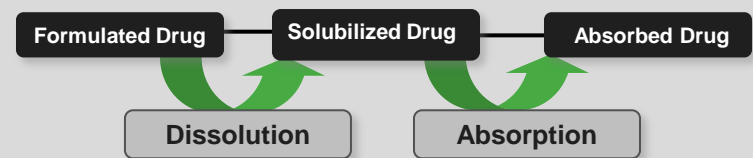
Data using IDAS shows marked differences in AUC and % permeated for different manufacturers

| Product | AUC (0-2 hours) | % Permeation (0-2 hours) |
|----------|------------------|--------------------------|
| FF15-025 | 7304.8 ± 407.1 | 2.33 ± 0.52 |
| FF15-027 | 4001.3 ± 590.1* | 0.25 ± 0.13* |
| FF15-028 | 2166.1 ± 756.8* | 0.51 ± 0.16* |
| FF15-029 | 5043.8 ± 1157.7* | 0.55 ± 0.35* |
| FF15-030 | 6477.0 ± 1031.9 | 0.51 ± 0.16* |

*: $p < 0.05$

IDAS Achieves Relevant Discrimination

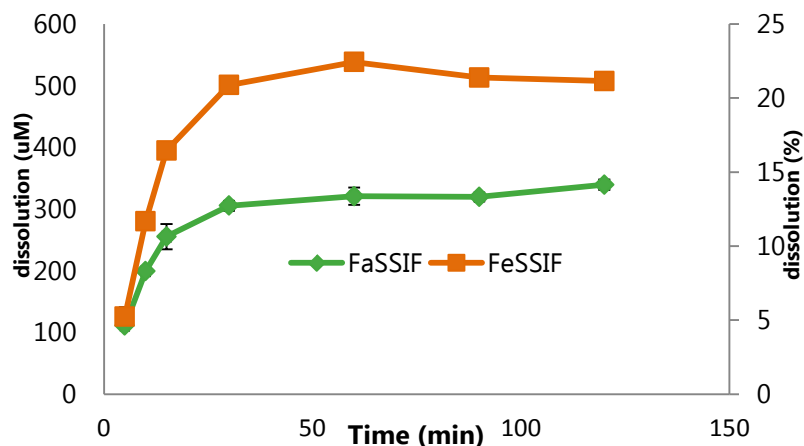
- The **test product failed bioequivalence**. The test product was **below the 90% confidence interval for C_{max} and AUC**
- IDAS – **dual gated process**



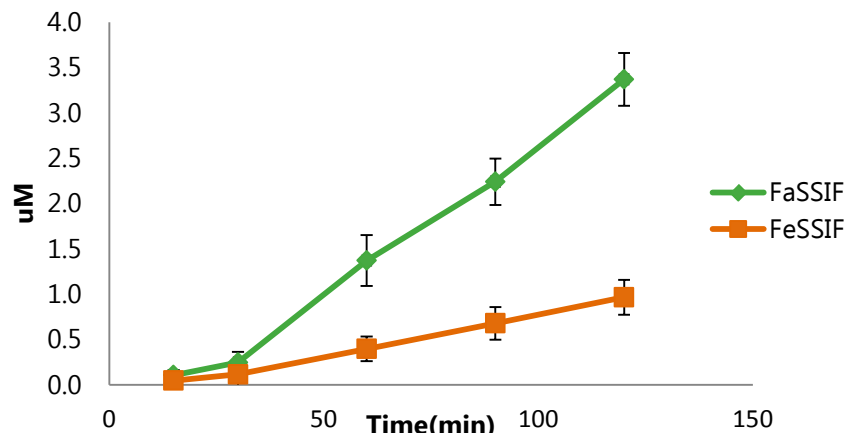
POTENTIAL

Application: Food Effects with Better *In Vivo* Correlation

Effect of Food on Dissolution of Saquinavir Mesylate
[EXPECTED]



Effect of Food on Permeation of Saquinavir Mesylate
[IDAS ADVANTAGE]



IDAS Achieves Relevant Discrimination

Cause: Entrapment

| Compound | HBSS | FaSSIF | FeSSIS |
|------------------------------------|------|---------|---------|
| Saquinavir Mesylate (BCS Class II) | 13% | 80% | 90% |
| Minoxidil (BCS Class I) | N/B | Minimal | Minimal |
| Atenolol (BCS Class III) | N/B | Minimal | Minimal |
| Propranolol (BCS Class I) | 4% | 44% | 94% |

- Compound X, undergoes **extensive first pass metabolism** also demonstrates an **increase in the AUC** and a **reduction in C_{max}** when administered orally with a **high fat meal**.
- Possibility of **elucidating the interplay** between food and first pass metabolism using a **specialized bio-membrane**.

POTENTIAL

Application: PK & Local GI with Better *In Vivo* Correlation

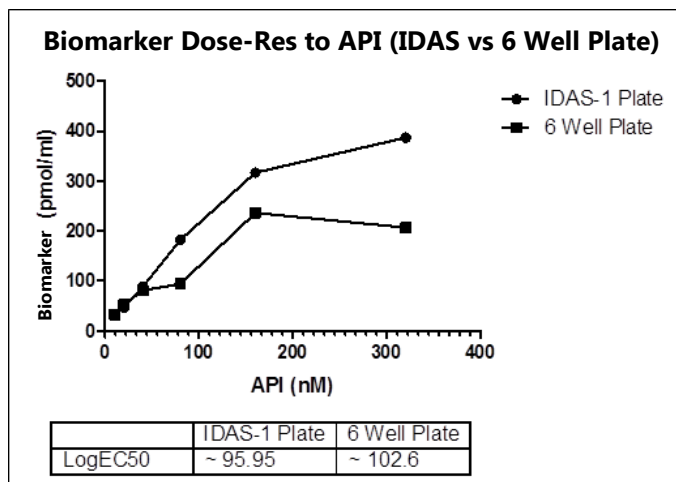
IDAS Achieves Relevant Discrimination

Table 1. Comparison of in vitro IDAS results with in vivo human oral pharmacokinetics results

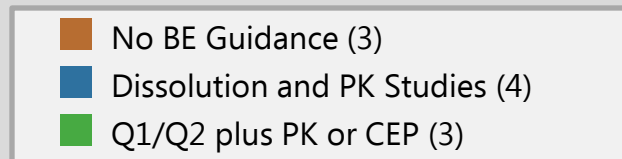
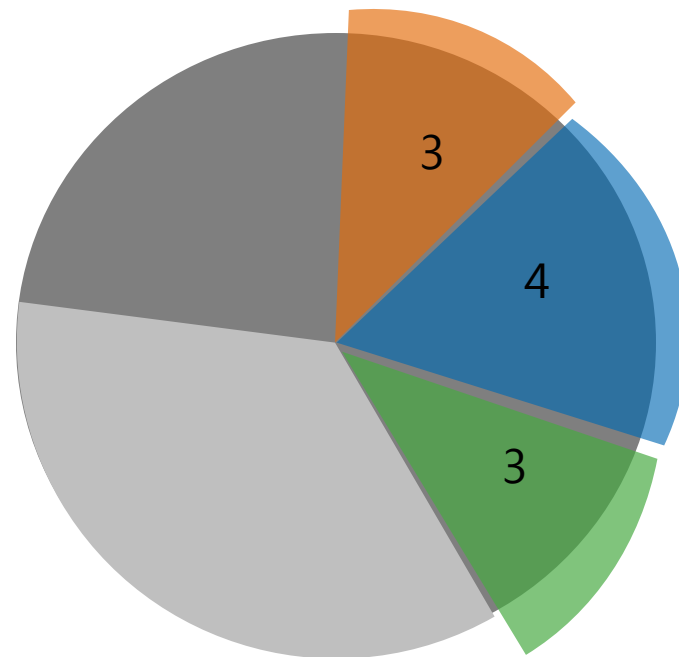
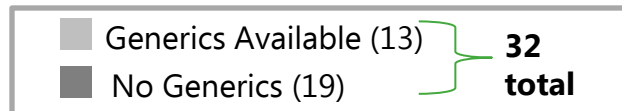
| | Indomethacin | Submicron indomethacin | %Change |
|--|--------------|------------------------|---------|
| IDAS parameters | | | |
| k_D (min^{-1}) | 0.330 | 1.371 | 316 |
| k_P ($\text{min}^{-1}\cdot\text{cm}^{-2}$, $\times 10^{-3}$) | 2.282 | 2.967 | 30.0 |
| D_{max} (ng/mL) | 55325 | 64935 | 17.4 |
| Human oral PK parameters* | | | |
| C_{max} ($\text{ng}\cdot\text{mL}^{-1}\cdot\text{mg}^{-1}$) | 47.39 | 59.22 | 25.0 |
| AUC ($\text{ng}\cdot\text{h}\cdot\text{mL}^{-1}\cdot\text{mg}^{-1}$) | 155.2 | 152.8 | -1.6 |

* Adapted from literature reference (2) and dose normalized.

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Local GI



Support Needed

POTENTIAL