Disclaimer

The findings, conclusions, or recommendations in this presentation are those of the authors and do not represent the U.S. Food and Drug Administration's position on any compliance requirement or endorsement of any particular technology or approach.

Reference herein to any specific commercial products, process, or service by trade name, trademark, manufacturer, or otherwise, does not constitute or imply its endorsement, recommendation, or favoring by the U.S. Food and Drug Administration. The views and opinions of authors should not be misconstrued as advertising products nor for endorsement purposes.



DSCSA Pilot Project Program Participant Results (3)

Program Participant/Speaker (All partnering entities are not listed)	Pilot Project
Rymedi Jason Cross	DSCSA Implementation in Intra and Inter Healthcare System Medicine Transfers
KitCheck Tim Kress-Spatz	Analyzing gaps and addressing key concerns and testing key concepts relating to the 2023 DSCSA requirements by utilizing and adapting existing commercial methods and technologies
IBM/KPMG/Merck/Walmart Mark Treshock	DSCSA Blockchain interoperability Pilot
IDLogiq Kelly Nguyen	IDLogiq Next Generation Advanced REAL FIPS-Compliant Cryptographic ID Authentication with Transaction Ledger Powered by Blockchain/Distributed Ledger Technology for Decentralized Heterogeneous Global Network Computing Environment
LSPediA Riya Cao	Router Service Solution for Verification/Notification and Interoperability 2023

We will have a Participant Panel Q&A after the above presentations.

www.fda.gov



FDA DSCSA Pilot: Rymedi Consortium



Tracking Healthcare System Specialty Medicine Transfers: Integrating Quality Management Systems & Real-World Evidence



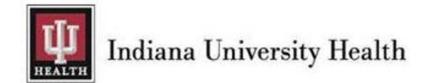














Key Objectives

Assess High-Visibility Process Tracking Technology Deployment

Blockchain, IoT, Al-integrated process and data compliant architecture

Advanced temperature monitoring sensor integration

Simple, mobile-based UX and labeling systems

Legacy IT system integration

Supply and clinical workflow coordination

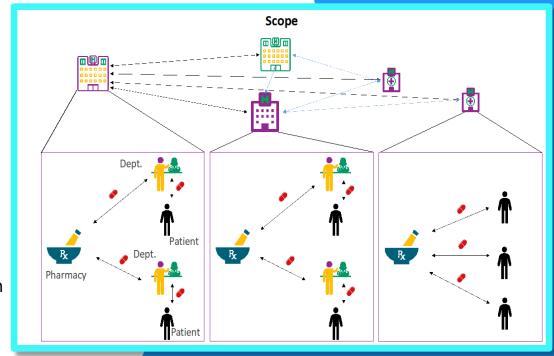
Evaluate Adoption Feasibility and Supplemental Value Propositions

Clinical care workflow enhancement

Operations and administration efficiency improvement and risk reduction

Standard-of-care and R&D Real-World Evidence insights

Trading partner Real-World Evidence and operations insights



Key Outcomes

Promise of QMS-RWE Integration for Learning Health Systems

Improved quality control for more sensitive medications

Operational efficiency improvements and risk reduction

Agile standards compliance and data-driven evolution

Standard-of-care and R&D analytics

Clinical trial streamlining and regulatory approval acceleration

Challenges in Adoption of Quality Tracking to Patient Use

Workflow integration

Interoperability

Business case definition

Administrative and organizational structure and responsibilities



Opidivo

Keytruda

Zarxio

Curosurf

Retacrit





Key Conclusions & Recommendations

Value-Driven Stepwise Change Management for Medication Manufacturers and Trading Partners

Business case for secondary approval acceleration for in-market medicines
Treatment divisions leveraging companion digital therapeutics
Existing research site partners at leading edge of digital integration

Ease of Permissions Management & Data Rights Standards

HIPAA, GDPR and Research Subjects Protections standard compliance architecture ecosystem

Patient data rights management standards coordination

Simplified e-consents and multi-factor authentications







Contact

Dr. Jason Cross

Chief Strategy Officer

Rymedi

www.rymedi.com

Tel: +1.919.824.9422

Email: jcross@rymedi.com

HQ Address

655 S. Main St.

Greenville, SC 29601

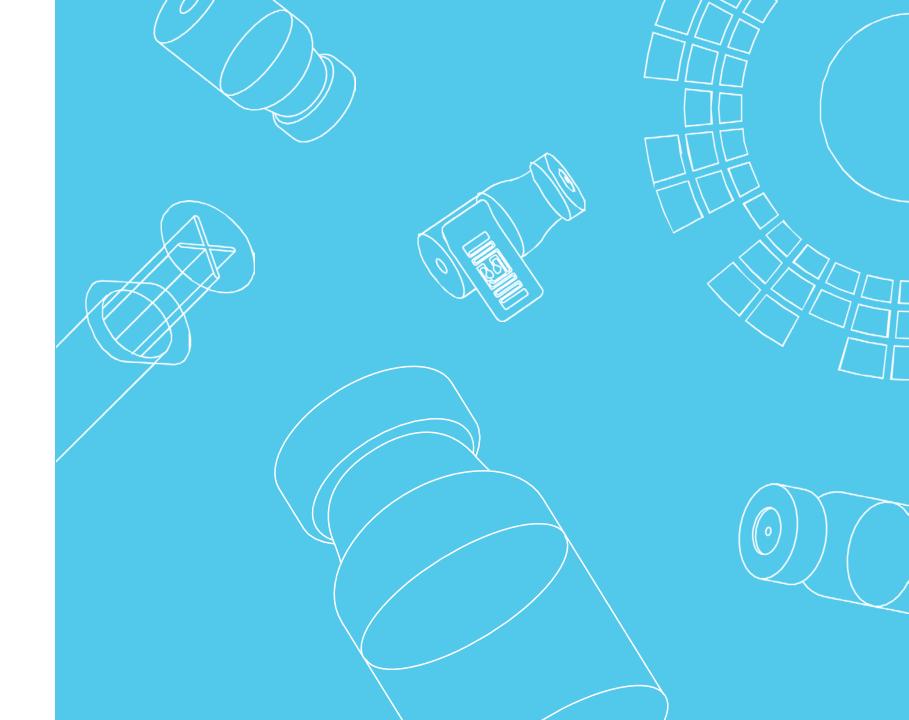
USA



POWERED BY BLUESIGHT

FDA DSCSA Pilot

Kit Check + Sandoz Findings



©2011-2020 Kit Check, Inc. All Rights Reserved.











Key Objectives



Improve accuracy of tracking items throughout the supply chain



Improve DSCSA compliance

- Increase data accuracy (reduce rework due to errors)
- Reduce cost



Ensure interoperability between supply chain stakeholders



Key Outcomes



Centralized Item Repository

- Unlimited item attributes and events
- Not constrained by barcodes printed at the time of manufacturing
- Compliments other tech and standards
 - Examples: Blockchain, SN in ASN/EDI, GTIN



Serialized item lookups

- Expiration & "Beyond Use" Dates
 - Example: Refrigerated drugs
- Recalls
 - Closed loop with manufacturer tracking
 - Partial batches
 - Manufacturer & crowdsourced notifications
- Suspect & Illegitimate Product
 - Manufacturer notifications
 - Automatic detection (TID & implausible occurrences)



Key Outcomes



Manufacturer Aggregation & Packaging

- RFID benefits over barcode
 - scan many at once, no line of sight, anti-counterfeit
- RFID tags increased unit-dose cost by an average of 5-7 cents
- Using RFID improved SC efficiency because the data carrier didn't necessitate line of site



Cost-neutral, overall

- **Tags are more expensive than barcodes**
- **SC** Efficiency
- A Reduced aggregation errors





FDA should allow RFID as a data carrier for DSCSA data (with backup barcode)



FDA shouldn't dictate technologies & implementations

- Example: dictating "how" data gets exchanged
- Allow for simplicity and flexibility





Manufacturers should consider RFID-based aggregation workflows

- Address data integrity gaps for aggregation
- Reduce efforts to gather SN data for an investigation
- Enable downstream workflows & technologies





Unit-dose Serialization + MDR

 Already proven that customers are willing to pay for this on over 100 million drugs



Helps with

- Inventory Management
- Recalls
- Suspect/Illegitimate Product
- Automation
- Data for manufacturers and FDA



DSCSA ≠ full supply chain security

That serial number
[in the salable-unit barcode]
is only good
until it encounters a pair of scissors.

The real goal is full supply chain security, which means the combination of:

- unit-dose serialization
- a centralized master data repository



Next Steps

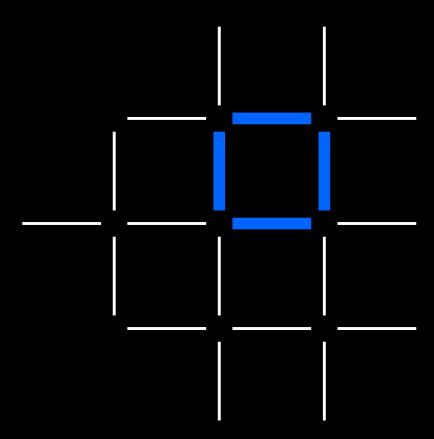
- Sandoz launching 6 RFID-tagged products in Q4-Q1
- 2. Kit Check bringing other pharma manufacturers live
- 3. Pilots with other service providers to show inoperability
 - Digital recalls
 - Efficiency of gathering data for investigations
 - Verifications using RFID technology as a data carrier (small increase in cost addresses many of the data errors and gaps)
- 4. Thinking Beyond 2023
 - Interoperable platform
 - Tools for high-speed manufacturing lines



FDA DSCSA Blockchain Interoperability Pilot

FDA DSCSA Pilot Project Program Participant Meeting

December 8, 2020











Objectives

Key Features

Value Beyond Compliance

Recommendation

01 Objectives



Supply Chain Provenance

Demonstrate that blockchain can provide a common record of product movement by connecting disparate systems and organizations to meet DSCSA 2023 interoperability requirements in a secure way.



Patient Safety

Improve patient safety by triggering product alerts and increasing visibility to relevant supply chain partners in the event of a product investigation or recall.

Pilot

The Pilot was successful in demonstrating both stated objectives.

02 Key Features



Integrated
manufacturer
enterprise system to
private permissioned
blockchain and
enabled post of
product
commissioning
transaction.



Recorded subsequent receive, ship and dispense actions from manufacturer, distributor and dispenser on the blockchain ledger including established order and one up / one down privacy of information sharing.

Created **product query function** to verify product data.

Enabled **alerts** to be sent to product holders in the event of an investigation



Enabled product recall communications to be sent in a targeted manner

03 Value Beyond Compliance

With a digital record following product movement, new opportunities to solve key challenges can be explored:



Cold Chain Logistics

Add data collected from IoT sensors to create an environmental history for each serialized product.

Drug Shortages

Analyze aggregated data across the platform to identify and address product shortages before they occur.

Inventory Management



Streamline processes to introduce a lean supply chain with optimized inventory management.

04 Opportunities

To foster industry adoption, an egalitarian, inclusive, open-sourced commercial solution should be considered to help launch a blockchain network intended for information exchange of the pharmaceutical product transactions in the United States.

DSCSA

- 1. Accelerate the formation of supporting policies
- 2. Assisting the pharmaceutical supply chain stakeholders with **guidelines** to help extend existing industry standards to support this solution
- 3. Establish a **communication channel** with industry players who are developing similar solutions to share findings, received guidance, and actively collaborate

Beyond DSCSA

- The number of cold chain products is rapidly increasing with new biologics, biosimilars and vaccines, urging the need for temperature-control monitoring.
- Expanded capabilities may require cross-agency, global collaboration to assist in drug recalls, mitigating drug shortages and other public health events.
- 3. A **platform centric approach** that meets the needs of many agencies and enables DSCSA will accelerate deployment and adherence.

Thank you

Cryptographic Identity Authentication (CIA)

IDLogiq Inc.

FDA DSCSA Pilot

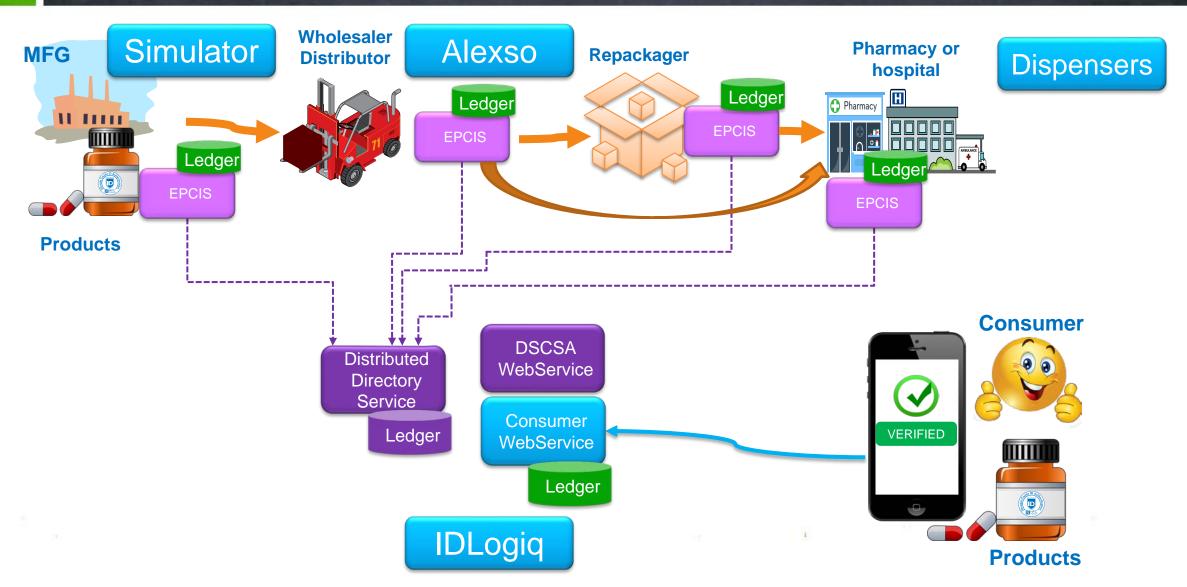
Pilot Project Key Objectives





Introduction – Workflows of Entities Participated in the Pilot





Examples / Demo

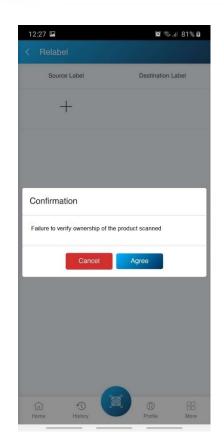




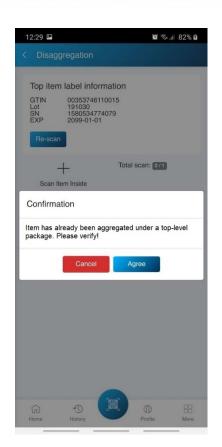


Example Screenshots of Errors, Exception Condition





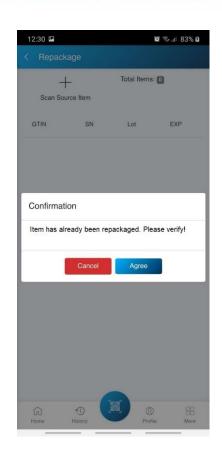
Repackaging: Invalid ownership of product



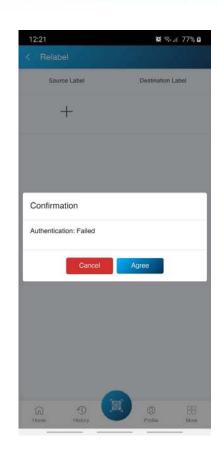
Aggregation: Items has already been aggregated



Dis-aggregation:
Item has already
been disaggregated



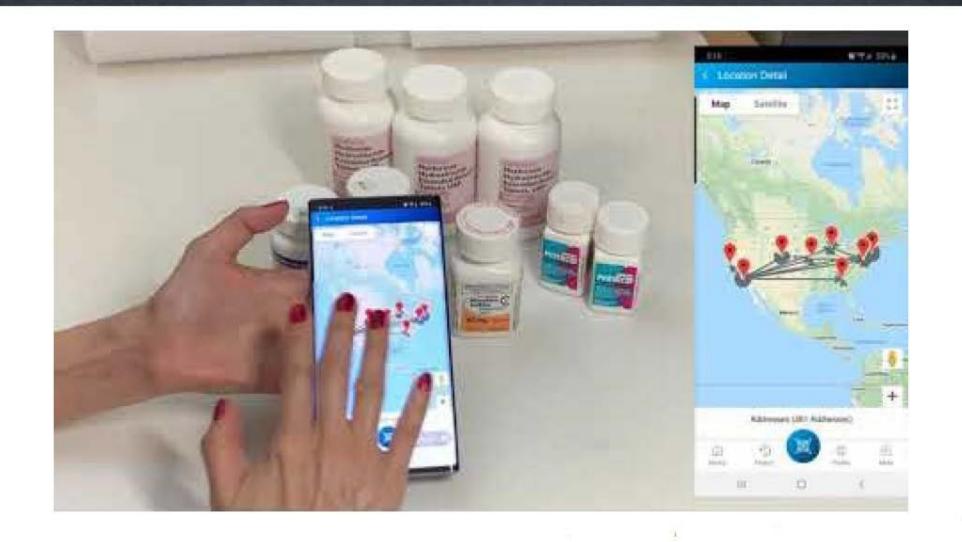
Repackaging: Item has already been repackaged



Counterfeit detected via Cryptographic ID Authentication

Video Track and Trace of a Product Life Cycle





Example: TI Reports



Shipping Information											
Shipped Date	2019-11-19T22:19	9:41.000Z									
Shipped From	SA3, LLC										
Shipped To	Alpha Medical Pharmacy Inc Gabriel Blvd										
(TI) Item Shipped											
ID	Shipped Date	Product	NDC	UPC	Dosage Form	Strength	Container Size	MFG	Qty	Lot	Serial Number
488c53b4 65a4 43c2 b2c6 a4f853e41646	2019-11- 19T22:19:41.00 0Z	Naproxen Sodium	69420-1375-1	"00369420137513"	TABLET, FILM COATED, EXTENDED RELEASE	"375 mg/1"	100 TABLET, FILM COATED, EXTENDED RELEASE in 1 BOTTLE (69420-1375-1)	SA3, LLC	1	191113	3606440918495544
488c53b4 65a4 43c2 b2c6 a4f853e41646	2019-11- 19T22:19:41.00 0Z	Naproxen Sodium	69420-1375-1	"00369420137513"	TABLET, FILM COATED, EXTENDED RELEASE	"375 mg/1"	100 TABLET, FILM COATED, EXTENDED RELEASE in 1 BOTTLE (69420-1375-1)	SA3, LLC	1	191113	3616870985969605
488c53b4 65a4 43c2 b2c6 a4f853e41646	2019-11- 19T22:19:41.00 0Z	Naproxen Sodium	69420-1375-1	"00369420137513"	TABLET, FILM COATED, EXTENDED RELEASE	"375 mg/1"	100 TABLET, FILM COATED, EXTENDED RELEASE in 1 BOTTLE (69420-1375-1)	SA3, LLC	1	191113	3661003717595213
488c53b4 65a4 43c2 b2c6 a4f853e41646	2019-11- 19T22:19:41.00 0Z	Naproxen Sodium	69420-1375-1	"00369420137513"	TABLET, FILM COATED, EXTENDED RELEASE	"375 mg/1"	100 TABLET, FILM COATED, EXTENDED RELEASE in 1 BOTTLE (69420-1375-1)	SA3, LLC	1	191113	3682584920443046
488c53b4 65a4 43c2 b2c6 a4f853e41646	2019-11- 19T22:19:41.00 0Z	Naproxen Sodium	69420-1375-1	"00369420137513"	TABLET, FILM COATED, EXTENDED RELEASE	"375 mg/1"	100 TABLET, FILM COATED, EXTENDED RELEASE in 1 BOTTLE (69420-1375-1)	SA3, LLC	1	191113	3753489221457785
488c53b4 65a4 43c2 b2c6 a4f853e41646	2019-11- 19T22:19:41.00 0Z	Naproxen Sodium	69420-1375-1	"00369420137513"	TABLET, FILM COATED, EXTENDED RELEASE	"375 mg/1"	100 TABLET, FILM COATED, EXTENDED RELEASE in 1 BOTTLE (69420-1375-1)	SA3, LLC	1	191113	3781595217834361
488c53b4 65a4 43c2 b2c6 a4f853e41646	2019-11- 19T22:19:41.00 0Z	Naproxen Sodium	69420-1375-1	"00369420137513"	TABLET, FILM COATED, EXTENDED RELEASE	"375 mg/1"	100 TABLET, FILM COATED, EXTENDED RELEASE in 1 BOTTLE (69420-1375-1)	SA3, LLC	1	191113	3781763940180028

Example: TH Reports



GTIN	Serial Number	Timestamp	Transaction Type	Lot Number		Description
00369420137513"	3606440918495544	2019-11- 19T22:19:41.000Z	SHIPPING	191113	8/30/2021	Shipping from SA3 to Alpha Medical Pharmacy Inc Gabriel Blvd
00347781153014"	4689415182531103	2019-11- 19T21:19:15.000Z	Repackage	191113	8/30/2021	SA3 repackaged from 00347781153014.4689415182531103 to 00369420137513.3606440918495544
00347781153014"	4689415182531103	2019-11- 15T10:18:02.934Z	SHIPPING	191113	8/30/2021	SHIPPING from Alvogen Manufacturer to SA3
00369420137513"	3616870985969605	2019-11- 19T22:19:41.000Z	SHIPPING	191113	8/30/2021	Shipping from SA3 to Alpha Medical Pharmacy Inc Gabriel Blvd
00347781153014"	3623183817940961	2019-11- 19T21:19:15.000Z	Repackage	191113	8/30/2021	SA3 repackaged from 00347781153014.3623183817940961 to 00369420137513.3616870985969605
00347781153014"	3623183817940961	2019-11- 15T10:18:02.934Z	SHIPPING	191113	8/30/2021	SHIPPING from Alvogen Manufacturer to SA3
00369420137513"	3661003717595213	2019-11- 19T22:19:41.000Z	SHIPPING	191113	8/30/2021	Shipping from SA3 to Alpha Medical Pharmacy Inc Gabriel Blvd
00347781153014"	5661445665230668	2019-11- 19T21:25:11.000Z	Repackage	191113	8/30/2021	SA3 repackaged from 00347781153014.5661445665230668 to 00369420137513.3661003717595213
00347781153014"	5661445665230668	2019-11- 15T10:18:02.934Z	SHIPPING	191113	8/30/2021	SHIPPING from Alvogen Manufacturer to SA3
00369420137513"	3682584920443046	2019-11- 19T22:19:41.000Z	SHIPPING	191113	8/30/2021	Shipping from SA3 to Alpha Medical Pharmacy Inc Gabriel Blvd
00347781153014"	7170071169111973	2019-11- 19T21:30:36.000Z	Repackage	191113	8/30/2021	SA3 repackaged from 00347781153014.7170071169111973 to 00369420137513.3682584920443046
00347781153014"	7170071169111973	2019-11- 15T10:18:02.934Z	SHIPPING	191113	8/30/2021	SHIPPING from Alvogen Manufacturer to SA3

Pilot Project Key Outcomes

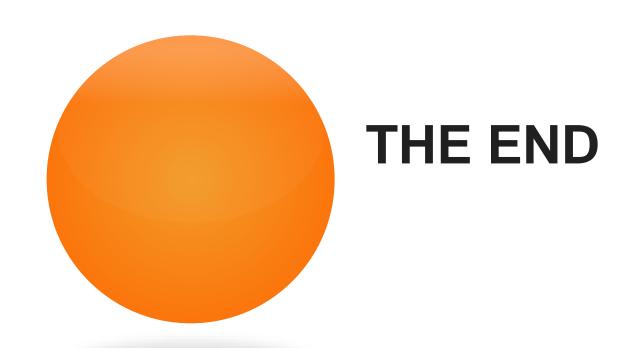


- Interoperability
 - ASN EDI 856 legacy or vendor-specific proprietary XML still widely used
 - Issues with getting cooperation from a different technology provider. We think this will continue to be a major hurdle for the industry because it is more political than technological problems.
- Serialization
 - Common trend: use GTIN
- Barcode
 - Successful on both curved and flat surface
 - Also, NFC was successfully used together with barcode
- Aggregation/Disaggregation
 - Without good process automation software, production could be heavily impacted
- Verification/Notification
 - Human errors due to mismanagement should be seriously considered
 - Without robust automation software, this would be a very challenging task

Key Conclusions and Recommendations



- Interop will require cooperation from ALL parties.
 - Not so much a technology issue, but a complex topic politically
 - Recommendation: FDA to promote corporation between all technology developers and trading partners.
 - Interop test lab, test suites
- Automation software is necessary for package level tracing at all phases of production and DSCSA events to mitigate errors / exception condition due to technical and human errors.
 - Aggregation, Disaggregation, Repackaging, Shipping, Receiving, simple ownership transfer
- Would be helpful if FDA defines a standard and examples for the details of the report and terminology inside TI and TH.
 - Potential interop issues



My Manual Manual

Contacts:

Email: info@dlogiq.com,

FDA DSCSA Pilot Project Program



Router Service Solution for Verification/Notification and Interoperability 2023

December 2020







Safe Harbor Statement

All information in this presentation is current as of today. LSPediA undertakes no duty to update any statement in light of new information or future events.

This presentation is intended for information purposes only and may not be incorporated into any contract.



Agenda

Presenters

- Goals & Objectives
- Partnering Entities
- Evaluation Method
- Products
- Results
- Lessons Learned
- Recommendations
- Summary
- Q&A



Riya Cao CEO

Objectives

- Use existing technology
 - Router Service Network
 - LSPediA OneScan solution
- Effectively meet DSCSA requirements
 - Verification
 - Notification
 - Interoperability
- Utilizing Product Identifier



Partnering Entities



Trading Name Partner Kowa Pharma Manufacturer Ingenus Pharma AmerisourceBerge Wholesale Distributor n Smith Drug Auburn Pharma

SpartanNash



Dispenser

A FDA DSCSA Pilot Project

Live Inventory

Seeded Bottles



















End to End Supply Chain Test

Round 1 – Test Scenarios

Round 2 – Test Scenarios

Requestor	
Pilot Scan	
Round	
Round 1	ı
(red #1)	L
Round 1	
(red #2)	L
Round 1	
(red #3)	

t to the second	
Requestor	
Pilot Scan	Returr
Round	Code
Round 2	200 No
(green #1)	Verifie
Round 2	200 No
(green #2)	Verifie
Round 2	200 No
(green #3)	Verifie

Round 3 – Test Scenarios

Requestor	VRS		VRS Responder		Requestor	
Pilot Scan Round	Return Code	Reason Code	VRS Automatic Activity			
Round 3 (blue #1)	200 Not Verified	No Match GTIN SERIAL LOT EXPIRY	Investigation Record created. Email Notification sent to Responder	Responder receives Email and Investigates Item. Item is not verified - Responder determines item is suspicious	Responder changes status of Notification to SUSPECT for further investigation. Responder Initiates 3911	Requestor will rescan item. Item will scan Not Verified -Suspect
				After further investigation, Responder determined item is Illegitimate	Responder changes status of Notification to ILLEGITIMATE. Responder does F/U 3911	Requestor will rescan item. Item will scan Not Verified, Illegitimate. Item needs to be quarantined.
Round 3 (blue #2)	404					Requestor – Put in Quarantine – Manual follow-up with Mfg.
Round 3 (blue #3)	200 Verified	Manufacturer – Suspect				Requestor - Put to quarantine.
Round 3 (blue #4)	Test for Interoperabl lity			The Transaction Information/ Transaction Statement report for the item will show.		
Round 3 (blue #5)	Test for VRS Security			A notification email will go out informing the responder of a sGTIN being scanned by more than 1 GLN within 24 hours.		

Outcomes

LSPediA FDA DSCSA Pilot Project Final Report



The FDA DSCSA Pilot Program

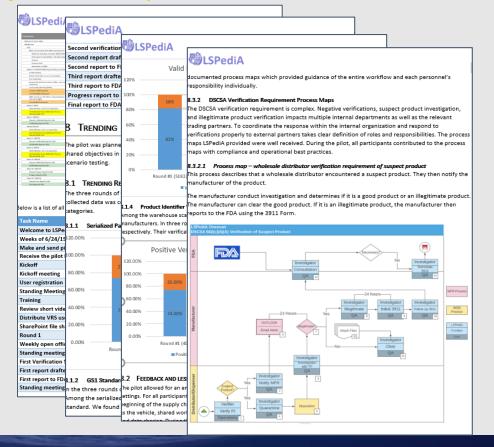
Router Service Solution for

Verification/Notification and

Interoperability 2023

FINAL REPORT

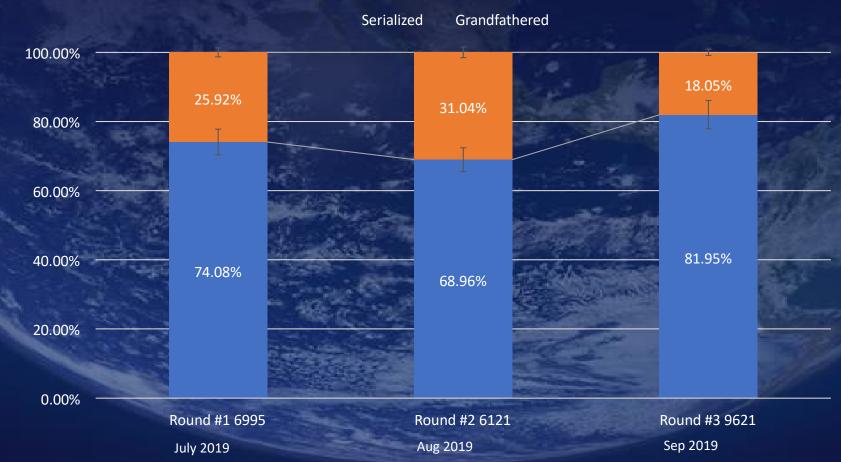
V1.4





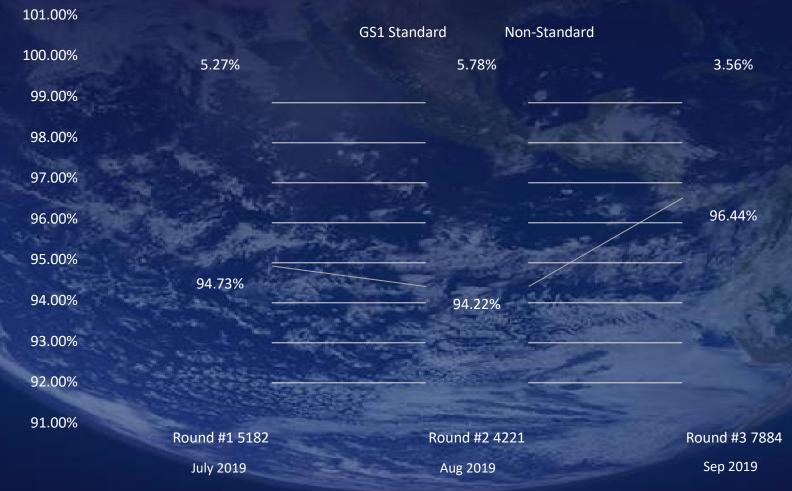
Outcomes - Serialized v. Grandfathered

120.00%



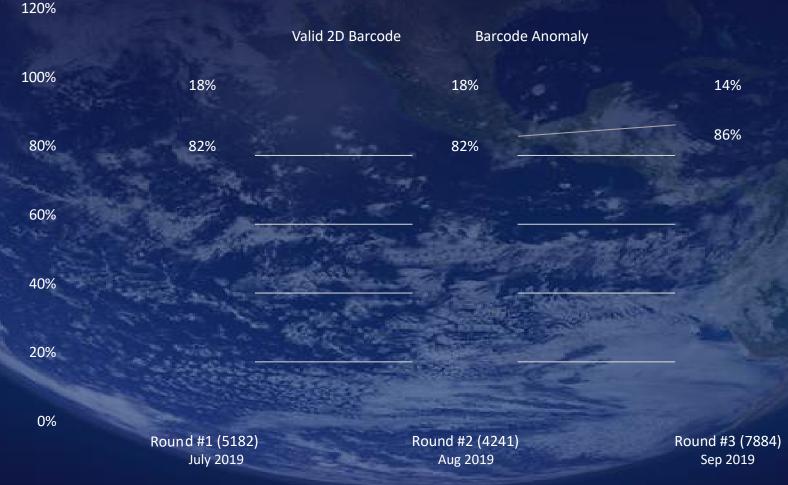


Outcomes - GS1 Standard v. Non-Standard





Outcomes - Valid Barcode v. Barcode Anomaly



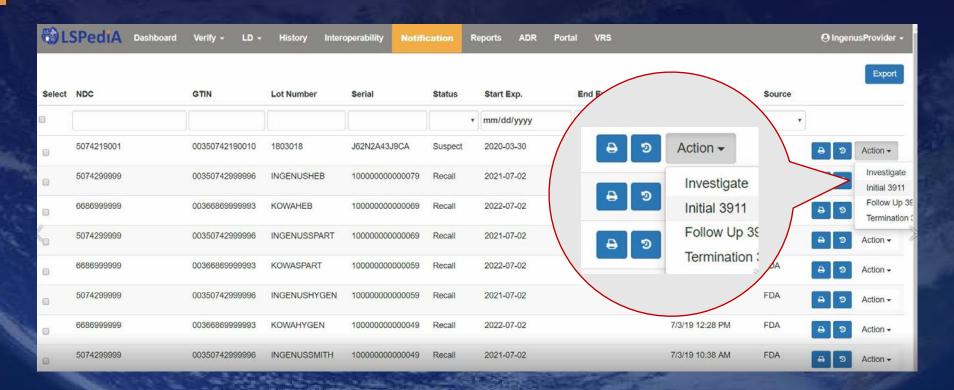


Outcomes - Positive Verification v. Negative





Notification



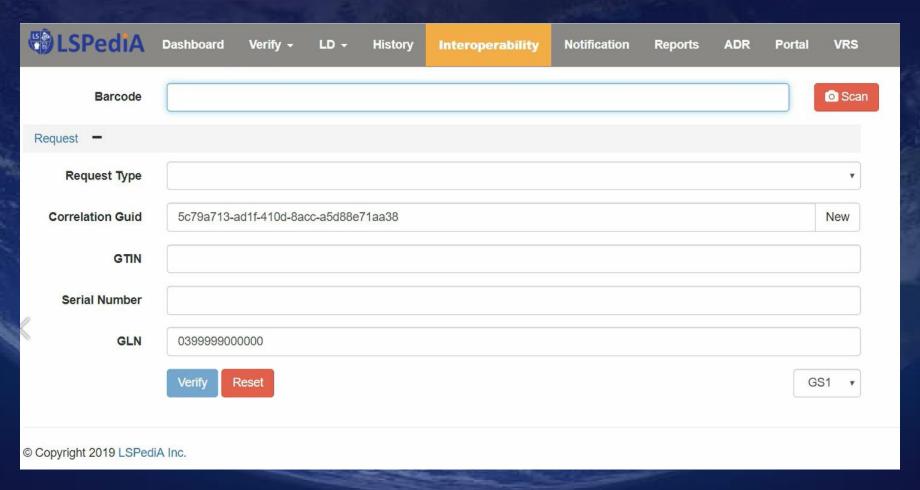


3911 Initiated with PI



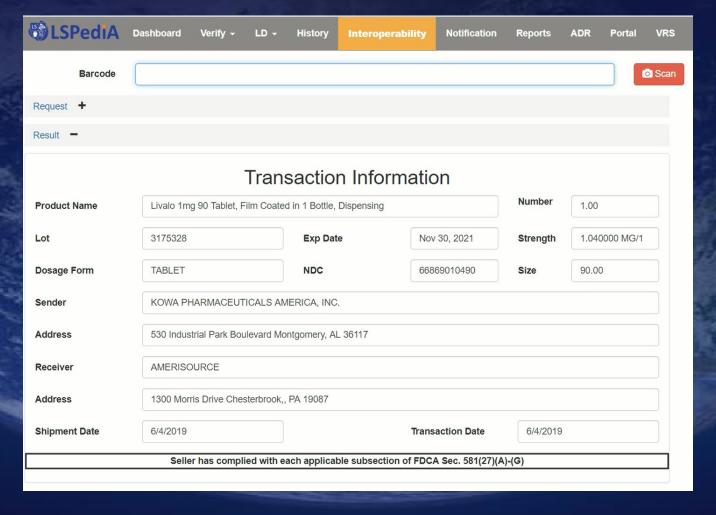


Interoperability Utilizing Product Identifier





Returns TI and TS





Conclusion

- Existing technology viable for 2023
 - Router Service Network
 - LSPediA OneScan solution
- Effectively meet DSCSA requirements
 - Verification
 - Notification
 - Interoperability
- Utilizing Product Identifier



Lessons Learned

- Training
- Cross functional team
- Human factor

- Enable process
- Enable people
- Viable today



- Process maps
- SOPs
- Change management

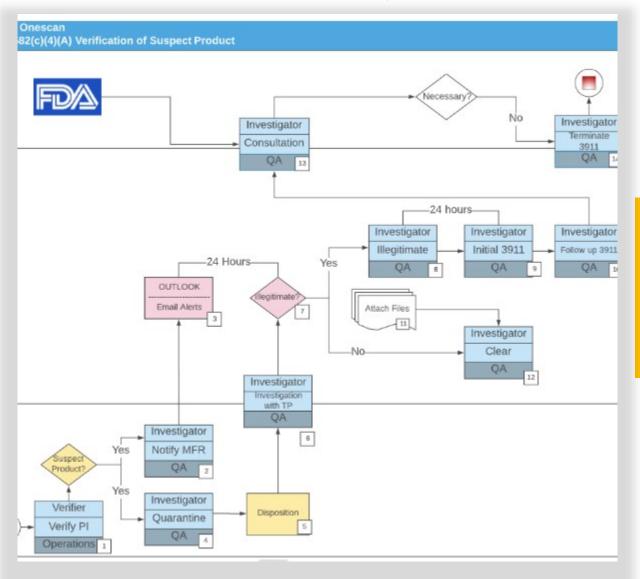


Training Developed









Best Practice Recommendation

Suspect Product Process Map

Next Steps

- Pilot program
- Feedback
- Communication

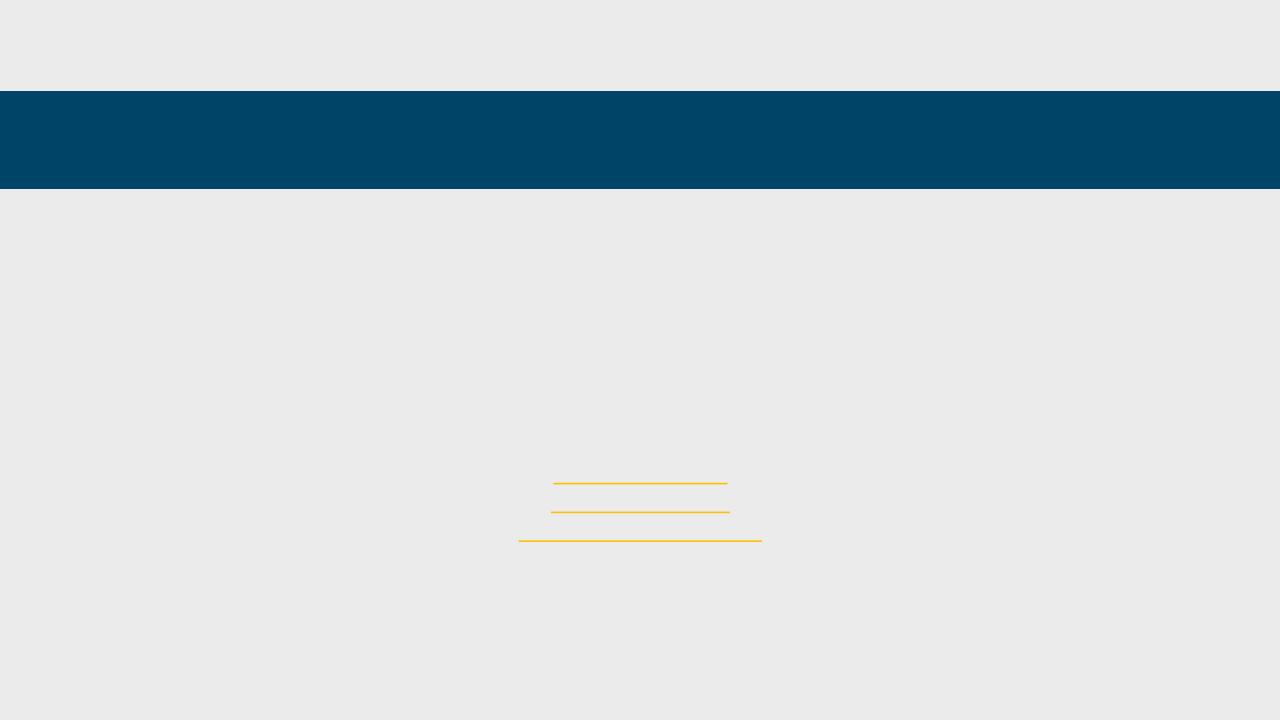


Solution Providers

- New perspective
- Don't wait
- Collaborate

- Turn systems on
- Load production data
- Continuing the pilot work







DSCSA Pilot Project Program Participant Results (3)

Program Participant/Speaker (All partnering entities are not listed)	Pilot Project
Rymedi Jason Cross	DSCSA Implementation in Intra and Inter Healthcare System Medicine Transfers
KitCheck Tim Kress-Spatz	Analyzing gaps and addressing key concerns and testing key concepts relating to the 2023 DSCSA requirements by utilizing and adapting existing commercial methods and technologies
IBM/KPMG/Merck/Walmart Mark Treshock	DSCSA Blockchain interoperability Pilot
IDLogiq Kelly Nguyen	IDLogiq Next Generation Advanced REAL FIPS-Compliant Cryptographic ID Authentication with Transaction Ledger Powered by Blockchain/Distributed Ledger Technology for Decentralized Heterogeneous Global Network Computing Environment
LSPediA Riya Cao	Router Service Solution for Verification/Notification and Interoperability 2023

Participant Panel Q&A

- Please type in your question for the panel into the chat box.
- FDA will select and direct questions to the panel.

www.fda.gov