

ISO 13485:2016 referenced in CFR820

Medical devices — Quality management systems — Requirements for regulatory purposes

**Device Good Manufacturing Practice Advisory
Committee**

Peter Linders – chair ISO/TC 210

Introduction

What is ISO 13485:2016?

What about that Handbook?

Alignment between QSR and ISO 13485

Stability of ISO 13485

Benefits of FDA embracing ISO 13485

Conclusion

Intro



Find the snow leopard ...

About Peter Linders

- Over 30 years involvement in IEC and ISO
- Involved in regulatory affairs since 1998
- COCIR Board member & chair of TRAC
- DITTA member Board of Directors
- Involved in GHTF, IMDRF, and AHWP
- Chair of CENELEC/TC 62 (until 01.2022)
- Chair of ISO/TC 210

T: +31 6 5182 6428; E: peter.linders@philips.com



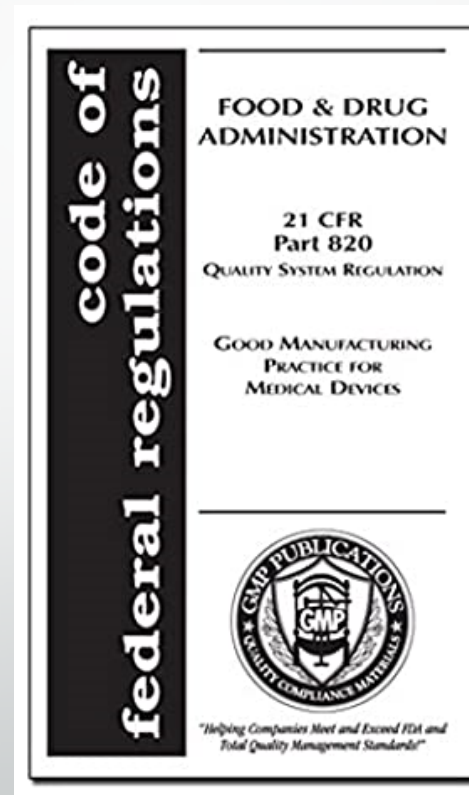
What do we talk about today?

**INTERNATIONAL
STANDARD** **ISO
13485**

Third edition
2016-03-01

**Medical devices — Quality
management systems —
Requirements for regulatory purposes**

*Dispositifs médicaux — Systèmes de management de la qualité —
Exigences à des fins réglementaires*



Device Good Manufacturing Practice Advisory Committee

Intro

Google "CFR820" and ...

The grid displays 20 search results for 'CFR820'. The results include:

- 21 CFR 820 - Quality System Regulation (goodreads.com)
- 21 CFR 820 and ISO 13485 - Harmonized ... (emmainternational.com)
- MDSAP / MDR / IVDR / Iso 13485... (m.facebook.com)
- Your Guide to 21 CFR Part 820 | Ideagen... (ideagen.com)
- 21 CFR 820, ISO 13485:2016 and MDR ... (valtronic.com)
- 21 CFR 820-A Roadmap to FDA Compl... (medicaldeviceacademy.com)
- cf820 - Explore | Facebook (facebook.com)
- FDA 21 CFR Part 820 QMS Software ... (qualityze.com)
- Development Plan Template ISO ... (medicaldevicehq.com)
- SoftComply eQMS | Atlassian Marketplace (marketplace.atlassian.com)
- 1/4 Watt Carbon Film Resistor 100 p... (ebay.com - in stock)
- 21 CFR 820 - Quality System... (gmppublications.com)
- Development Plan Template ISO 134... (medicaldevicehq.com)
- What is FDA's 21 CFR Part 820? (blog.sierralabs.com)
- Compare ISO 13485 and FDA QSR 21 CFR ... (13485store.com)
- Understanding 21 CFR 820 - Compliance ... (complianceteamllc.com)
- FDA Requirements of 21 CFR Part 820—Quality System Regulation (table with 8 columns: Quality System Requirements, Design Controls, Document Controls, Purchasing Controls, Identification and Traceability, Production and Process Controls, Assistance Activities, and QM Team)
- 21 CFR 820 (table with 2 columns: Subpart C - Design Control - 820.30 Design Controls, and Subpart D - Document Control - 820.40 Document Controls)

Scope of ISO 13485:2016

- requirements for a quality management system in medical device domain
- focus on meeting regulatory requirements for medical device QMSs
- organizations in one or more stages of the life-cycle of a medical device
- legal manufacturers AND external parties (suppliers of goods/services) *

** Legal manufacturers may have different regulatory obligations than external parties: chain/weakest link ...*

Table of contents ISO 13485:2016

Foreword

Introduction

1. Scope
 2. Normative references
 3. Terms and definitions
 4. Quality management system
 5. Management responsibility
 6. Resource management
 7. Product realization
 8. Measurement, analysis and improvement
- Annex A, Annex B, and Bibliography

Clauses until #4 are mandatory

Clause 4: quality manual, documentation

Clause 5: management role

Clause 6: resources, competency

Clause 7: product creation & service

Clause 8: monitoring, post-production, non-conforming product

Annex A: ed 2016 ↔ ed 2003

Annex B: ed 2016 ↔ ISO 9001:20015

ISO 13485 is a voluntary standard – sort of ...

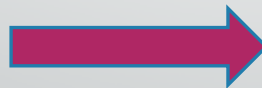
However, what is voluntary if it is required by the legislation?

*Let's not focus on that question ...
21CFR820 and ISO 13485 aren't that different*

Use of ISO 13485 is widely spread across the globe

- ISO 13485 is one of the top selling ISO MSSs
- In 2020: it ranked #5 in top 15 MSS certificates count (*issued in 2018 – 2020*)
- Certificates issued in well over 100 countries (*data IAF survey*)

	Total valid certificates	Total number of sites
ISO 9001	916.842	1.299.837
ISO 14001	348.473	568.798
ISO 45001	190.481	251.191
ISO/IEC 27001	44.499	84.181
ISO 22000	33.741	39.894
ISO 13485	25.656	34.954
ISO 50001	19.731	45.092
ISO 20000-1	7.846	9.927
ISO 22301	2.205	4.662
ISO 27001	2.065	5.946



ISO/TC 210 developed “Handbook”

- ISO 13485 Handbook (officially: “A practical Guide”)
- Explains, guides, supports implementation
- **Format:** text from standard, intent, and guidance
- Includes “improvement areas” software and outsourcing
- Handbook partially adopted in China as YY/T 0595-2020
- Additional insights may be provided via update (*not planned*)

Anything still unclear ? Ask the leadership in ISO/TC 210

4.1.6 The organization shall document procedures for the validation of the application of computer **software** used in the quality management system. Such **software** applications shall be validated prior to initial use and, as appropriate, after changes to such **software** or its application.

The specific approach and activities associated with **software** validation and revalidation shall be proportionate to the risk associated with the use of the **software**.

Records of such activities shall be maintained (see 4.2.5).

Intent

This new section makes explicit that the application of computer **software** used in the QMS has to be validated, consistent with product **software**, process control **software** and **software** used for monitoring and measurement.

Guidance

The validation of **software** is covered in different parts of ISO 13485 depending on the use to which the **software** will be put (e.g., for processes in the QMS, as an element of the product or as the product itself, for the control of production or service provision, or for monitoring and measurement). Throughout the standard, the requirements for validation of the application of computer



Table of contents ISO 13485:2016

Foreword

Introduction

1. Scope
2. Normative references
3. Terms and definitions
4. Quality management system
5. Management responsibility
6. Resource management
7. Product realization
8. Measurement, analysis and improvement

Annex A, Annex B, and Bibliography

FDA-OSR-21CFR-820	ISO 13485
<u>§ 820.1 - Scope.</u>	1 Scope 2 Normative References
<u>§ 820.3 - Definitions.</u>	3 Terms and Definitions
<u>§ 820.5 - Quality system.</u>	4 Quality Management System 4.1 General Requirements 4.2 Documentation Requirements
Subpart B--Quality System Requirements	
<u>§ 820.20 - Management responsibility.</u>	5.0 Management Responsibility
<u>§ 820.22 - Quality audit.</u>	8.2.4 Internal Quality Audits
<u>§ 820.25 - Personnel.</u>	6 Resource Management
Subpart C--Design Controls	
<u>§ 820.30 - Design controls.</u>	7.1 Planning of Product Realization 7.2.1 Customer Related Processes 7.2.2 Review of Requirements Related to Product 7.3 Design and Development
Subpart D--Document Controls	
<u>§ 820.40 - Document controls.</u>	4.2.4 Control of Documents

What means “*Incorporation by reference*”?

“... proposing to incorporate by reference ISO 13485:2016 Medical devices--Quality management systems--Requirements for regulatory purposes, ...”

21CFR820 will be amended by replacing all elements (definitions, requirements, ...) with equivalent/similar elements –incl. definitions!- from ISO 13485 as dated reference, unless conflicting with 21CFR820

ISO 13485 is a stable standard

- ISO 13485 - Ed1: 1996; Ed2: 2003; Ed3: 2016; Ed4 ??
- Is the standard perfect? Well, it's pretty good - fit for a long time
- Best guarantee for ISO 13485 stability is ISO itself!
- Minor modifications may be via Handbook update

Input from stakeholders (with syst. review i

MDSAP Consortium Sparks Debate Over Upcoming Revisions to ISO 13485:2016

UK: ISO 13485:2016 should
be confirmed for another
five years to allow stability

IMDRF: Imperative that the medical
device sector is engaged in any
future revisions of the ISO HLS, if
there is a desire by ISO TMB that the
standard continue to be used for
regulatory purposes.

MEDEC: we believe that the maintenance of the status quo and
deferring any plans for a revision to ISO 13485 for the time being
are in the best interests of both industry and regulatory
stakeholders

MDSAP: careful consideration should be
given to the need to revise the standard

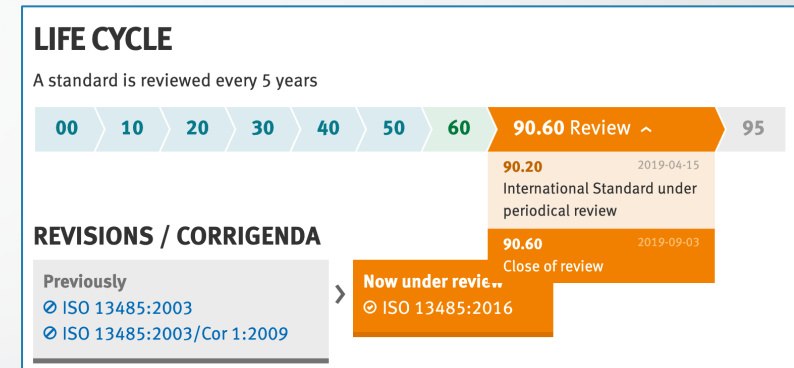
...

Japan NC: HLS is
not suitable to be
used as a base of
ISO 13485

Why would ISO 13485 have to change?

- In 2020, confirmation* until 2025, so ...
- To make ISO 13485 HAMSS compliant ?? Nah ...
- Link with ISO 9001 ?? No ISO 9001 revision foreseen ...
- Small updates/clarifications ?? Ehm, maybe via the Handbook ...

* See document N1156 of ISO/TC 210, 17 Jan 2020



Status 2019 - SR

Amending 21CFR820 to ISO 13485:2016 is beneficial because ...

- Cost saving – FDA estimate ca. 500 M USD savings for US market
- Allows USA manufacturers to export more readily *
- Will stimulate more countries to do similar
- Emphasizes the relevance of standards for global regulatory convergence

** Helps industry with one approach to QMS, providing a least burdensome approach to global markets by focusing on a set of aligned requirements. Where as today a manufacturer has to manage 13485 and QSR. Yes there are some country differences that still have to be managed but with foundational elements aligned it let's us focus on product and market needs to serve the patient and users better.*

Thank you and ...

