	HEALTH AND HUMAN SERVICES SD DRUG ADMINISTRATION
12420 Parklawn Drive, Room 2032 Rockville, MD 20857	9/19/2022-9/28/2022* MINUMEN 3005029956
NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT INSUED	Ar serv
Mr. Ashish Hajarnis, Vice President (
PAU NOT	KTREET ACCRESS
Torrent Pharmaceuticals Limited	Taluka-Kadi, Ahmedabad Mehsana Highway
DITY, MAYS, DP CODE, COUNTRY	TYPE EXTABLISHMENT INSPECTED
	Finished Product and AFI Manufacturer

This document first observations made by the FDA representative(s) during the inspection of your facility. They are inspectional observations, and do not represent a final Agency determination regarding your compliance. If you have an observation regarding an observation, or have implemented, or plan to implement, corrective action in response to an observation, you may discuss the objection or action with the FDA representative(s) during the inspection or submit this information to FDA at the address above. If you have any questions, please contact FDA at the phone number and address above.

DURING AN INSPECTION OF YOUR FIRM WE OBSERVED:

OBSERVATION 1

Equipment and utensils are not cleaned and maintained at appropriate intervals to prevent contamination that would alter the safety, identity, strength, quality or purity of the drug product.

Specifically,

A. Your manual cleaning procedure for non-dedicated manufacturing equipment is inadequate in that does not ensure the removal of residues from the previously manufactured product to avoid crosscontamination.

For example,

On 19 September 2022, we observed residues of white powder [e.g., flakes] on different surfaces of cleaned (b) (4) GR-122, located in manufacturing Suite (b) (4) This (b) (4) equipment is used to manufacture tablet products for the US market.

The residues were observed in the following areas:

- 1. lower plenum (b) (4)
- 2. lower plenum bottom area
- 3. extension of the (b) (4) inside wall next to (b) (4) port

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	ил, то викам на току палада			
Mr. Ashish B	ajarnis, Vice President (Works)		
1.00	maceuticals Limited		di, Ahmedabad Meh	sana Highway
on sweet or cook coo Indrad, Guja	rat, 382721 India	Finished Product and API Manufacturer (Won-sterile)		
5. (b) (4) _{valve of} Additionally, a	the (b) (4) inside wall next to (b) the (b) (4) fine white to off-white color poor the room behind the equipm	owdery layer was	also observed on the	b) (4) of the
(b) (4) b) (4) eleani	ring of this product, your firm Between 10 August 2022 to ng product changeover activitie hat no visible residue should be	o 19 September 20 es. The acceptance	022, your firm conducte criteria for cleaning	ted approximately product
	ical cleaning method used to moss of the non-dedicated producti			of your manual
placed in a test	ter the cleaning sample is collectube and transferred to the Quasample is saturated with	lity Control labor	atory for further analy	rsis. In the
laboratory, the measured is ext				
laboratory, the measured is extended on 19 Septemb none of the san that approximativas also found	per 2022, during the cleaning samples swab heads were completed tely 70 % of the swab head was	ely immersed in to in contact with these cleaning sam	he extraction diluent. he extraction diluent. hples was inadequate b	observed that It was observed In addition, it because the test
laboratory, the measured is extended on 19 Septemb none of the san that approximativas also found	per 2022, during the cleaning samples swab heads were completed to the swab head was that the (b) (4) process of the swab head was that the (b) (4)	ely immersed in to in contact with these cleaning sam	he extraction diluent. he extraction diluent. hples was inadequate b	observed that It was observed In addition, it because the test

FORM FDA 483 (69/08)

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		OF HEALTH AND HUMAN AND DRUG ADMINISTRATION		
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	wn Drive, Room 2032		/19/2022-9/28/20)22*
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PNOTRALE		RYMERY ACCIDENT		
the rest of the second second second	maceuticals Limited		i, Ahmedabad Meh	rsana Highway
Indrad, Guja	rat, 382721 India	Finished P	roduct and API M	Manufacturer
Specifically, the not consider dis- orientation to g the worst case. Since April 201 incident reports	constudy conducted in accord Cleaning Validation Study of coved 17 May 2022 is inadeque e validation strategy of the Quarties (Ferent load configurations, in roup larger and smaller sizes 9, your Quality Control labor (approximately 70), including mown peaks in chromatograp	C laboratory automat scluding range of glas and confirm which o ratory has initiated a ng some OOS investig	ed glassware (b) (4) sware sizes, quantit f these load configu substantial number	does ty, location, and trations represents of laboratory
with fine white to inside Room ID manufacturing of was in the room preparation of de clearance check preparation for staken to demons E. On 20 Septen	nber 2022, we observed your no off-white color powder resid (b) (4) tagged in "CLEANED f(b) (4) Tablets I during the manufacturing of rug solution, which is later use on 02 August 2022. The same everal batches of trate the observed issues). The color of the color	hues and flakes in production of the production	use. Subject tank wa o. (b) (4) on 02 s. Tank GR-149 has This equipment had a previously used in	as last used in the August 2022 and been used in the been through line the drug solution lets USP. (Pictures
SEE REVERSE OF THIS PAGE	Jose E Melendez, Invest Drug Cadre Pratik S Upadhyay, Inve Drug Cadre			0479 MRUSD 9/28/2022
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	rat, 382721 India	Finished Product and (Non-sterile)	API Manufacturer
tagged in "CLE power residues (b) (4) excipier (C. On 20 Septer (b) (4) area and was proseptember 2022 equipment using shaped area of the equipment of the overall into equipment clea in production manufacturing from line cle	in the product of the period of the period of the period of use. (Pictures to the period of use the period of the period of use the period of use the period of use. (Pictures to the period of use the period of	(4) was observed encru (4) was last used in (b) (4) of the observed issues). d scratch marks all over inside yo contact areas. This (b) (4) wa ng of (b) (4) ted the reason for dent marks due sammer appeared to be breaking to have significantly changed in sl aken to demonstrate the observed unges in the shape of equipment inufacturing of drug products, cknowledged the issues howeve this inspection on 21 and 22 tiffy these manufacturing equip RE-II, CHECK LIST FOR 27 in section 15 "Check for a	ur non-dedicated s located in(b) (4) ablets USP(b) mg on 19 to hammering the into pieces. Also, the hape due to hammering of issues). was concerning to ensure validation of process are the equipment was used. September 2022, You ment issues and deviate (b) (4)
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		Vice President	(Marks)		
MANAGE TO THE PERSON OF THE PE	m]srnrot	ATEM EVENTURE	STREET ADDRESS		
Torrent Phar		is Limited	Taluka-Ka	di, Ahmedabad M	ehsana Highway
Indrad, Guja	The second second	21 India		Product and API	Manufacturer
H. Your (b) (4)	equipmen	t Cleaning Verifica	ation for (b) (4)	is defici	ent for the following
your equipr	nent eleani	ng verification pro	tocols and reports.	ing from pre-determ	2- /
3. Swab sar	nples were	not tested within s	wab sample solution	on validity of (b) (4)	For example:
Equipment/Swab (b) (4)	bing location	Date swab sample coll	ected Date swab samp	le tested Total days sw	rab sample not tested
		23/11/2020			
		26/11/2020	_		
1272		8/1/2022			
Dates are in Indi	an format (I	Date/Month/Year)			
Your firm colle	cted the abo	ove swab samples	in a clear glass test e. There is a poten	tube after manufac	turing of (b) (4) of residual active
4)			•		
erse ur i er rum i	EMPLOYEES BOX		No. of the latest	de	DATE ISSUED
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DEPARTMENT OF HEALTH AND HUMAN SERVICES POOD AND DRUG ADMINISTRATION DISTRICT ADDRESS AND PHONE NUMBER 12420 Parklawn Drive, Room 2032 9/19/2022-9/28/2022* Rockville, MD 20857 3005029956 NAME AND TITLE OF INDIVIDUAL TO WHISH REPORT ISSUED Mr. Ashish Hajarnis, Vice President (Works) PARTITION STREET ASSESSED. Torrent Pharmaceuticals Limited Taluka-Kadi, Ahmedabad Mehsana Highway GIFY, STATE, J.P. COOR, COUNTRY TYPE EXTRACISHMENT ASPECTED Finished Product and API Manufacturer Indrad, Gujarat, 382721 India (Non-sterile)

present on the swab sticks leading to unreliable test results as these swab samples were tested outside of the swab sample stability of $^{(b)}$ $^{(4)}$

OBSERVATION 2

There is a failure to thoroughly review any unexplained discrepancy and the failure of a batch or any of its components to meet any of its specifications whether or not the batch has been already distributed.

Specifically,

A. There is a cascade of failure in your firm's laboratory investigations pertaining to extraneous and unknown peaks. Your firm frequently invalidated out-of-specification (OOS) and laboratory incident investigations without an adequate investigation leading to the potential root cause(s) of manufacturing equipment and laboratory glassware cleaning issues. For example, but not limited to:

Laboratory Incidents - Unknown & Extraneous peaks source not identified:

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SH NAME	anian Ha	jarnis,	Vice Preside:	nt (work	T BYREET ARREST		
	nt Pharm	aceutic	als Limited				abad Mehsana Highwa
	JP CODE, DOUBLE				TYPE EXTANGISH		
Indra	d, Gujar	at, 382	721 India		Finished	d Product as	nd API Manufactures
					(Non-st	erile)	
šr. No.	Date		Name of Product	Batch	Test	Description of	Conclusion
_		Number		(b) (4)		3,000,000,000	
			(b) (4)			Unknown peak	Glassware contamination
1	1/4/2021	85613	Tablets USP		Assay	observed in Sample	and source of contamination not
			Technical dist			preparation (b)	identified
_	_					(4)	Glassware contamination
			(b) (4) Tablets		Mr. or Francis	Extraneous peak	and source of
2	6/5/2021	90366	USP(b) ng		Dissolution	observed in sample Unit (b)	contamination not
			7			Sample Child	identified
			(b) (4) Tablets		Content	Extraneous peak	Glassware contamination and source of
3	28/05/2021	93788	(b _{ng}		Uniformity	observed in	contamination not
) ~		(CU)	injection no (b)	identified
		PO 10 20 16				Extraneous peak	Glasswere contamination
4	7/2/2020	LI/I/F/20/	(b) (4) Tablets USP		CU	observed in CU	and source of
		0189				Tablets (b and (contamination not identified
						Unknown peak	
		CADARGADA				abserved in	Glassware contamination
5	29/06/2020	LI/1/F/20/ 0800	(b) (4) Tablets		BU	blend	contamination not
						uniformity (b)	identified
_			-			Sample (b) Unknown peak	Glassware contamination
	e /m/mane	U/U/F/20/	(b) (4)		Prince In the	observed in 1	and source of
0	5/8/2020	0974	(b) Pallets		Dissolution	Hrs dissolution	contamination not
_						sample	identified
		LI/1/F/20/	(b) (4) Tablets		Unit Vision	Extraneous peak	Glassware contamination and source of
7	26/09/2020	1233	USP		Dissolution	observed in test	contamination not
		- COVERNO	MIACL I			injection	identified
			(b) (4)			Extraneous peak	Glassware contamination
8	3/4/2019	LI/I/F/19/			Assay	observed in	and source of
	AV2 III 2	0752	Tablets		1000	sample injection	contamination not identified
						-	
and the same of th		EMALDALETIN) IN				4	9.4. DATE OBJECT
	All the control of th		Melendez, Inv	estigato	r - Dedi	dated /	9/28/21
r (HI		Drug Ca	dre 5 Upadhyay, I:			11.70/1-27	

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				630	09/2	8/2022	
-			~	la o			
			(Date/Month/Ye nknown & Ext		aks might b	e due to Glass	ware contamination
12	11/10/2019	1839	(b) (4) Tablets		Assay	Extra peak observed in Assay	Cross contamination and source of contamination not identified
11	7/8/2019	LI/I/F/19/ 1476	(b) (4) (b) (4) Tab	lets	Dissolution	Extra peak observed in sample solution injection (b) (4) unit (b)	Glassware contamination and source of contamination not identified
10	15/06/2019	LI/I/F/19/ 1169	(b) (4) (b) (4) Tablets		BU	Extraneous peak observed in test injection BU-8.	Glassware contamination and source of contamination not identified
9	10/4/2019	LI/I/F/19/ 0802	(b) (4) Capsules USP	(b) (4)	cu	Extraneous peak observed in content uniformity test unit	HPLC Vial contamination during handling and source of contamination not identified
Inar	ad, Gujar	at, 382	1721 India		(Non-sta		d API Manufacturer
OTY, BTAT	TH. ZIP COOK, COUNTY	HY	als Limited		TYPE BETABLISH	ENT INSPECTION	ibad Mehsana Highway
Ar		jarnis,	Vice Presi	dent (Wor	ks)		
AME NO	S TITLE OF INDIVIDUAL	TO WHOM SET	ONT ESLED				
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DEPARTMENT OF HEALTH AND HUMAN SERVICES POOD AND DRUG ADMINISTRATION DISTRICT ACCRESS AND PHONE ALAREST DATE OF MARKETICAL 9/19/2022-9/28/2022* 12420 Parklawn Drive, Room 2032 Rockville, MD 20857 3005029956 NAME AND TITLE OF REDIVIOUAL TO SHICK REPORT RESIDED Mr. Ashish Hajarnis, Vice President (Works) THEFT ADDRESS Torrent Pharmaceuticals Limited Taluka-Kadi, Ahmedabad Mehsana Highway CITY STATE OF COOK COUNTY TYPE BILTABLIS HARRY SAFECTED Indrad, Gujarat, 382721 India Finished Product and API Manufacturer (Non-sterile) Description of Batch Name of Product Conclusion Sr. No. Date Incident Test mamber Lab incident Number (b) (4) Unknown peak Cross co ntamination dame (b) shation and Source of contamination (b) (4) (b) (4) (b) n injection 1 12/5/2023 151578 BU Tablets BU 5-8. Unknown peak Glassware contamination (b) (4) abserved in and source of 20/06/2022 157553 Dissolution Dissolution termination is (15tra) anit-6 at ablets (b) (4) Extraneous peak (b) (4)) Assay Glassware contamination (b) (4) and source of 21/01/2021 76351 Assay Tablets USP contamination might be a (b) (4) sample preparation (Extraneous pe observed in External contamination (b) (4) Sample and Source of (b) (4) 2/8/2021 105661 as below Dasplution 4 preparation Unit 3 of Dissolution sest. Extraneous peak Glassware contamination (b) (4) observed in and source of 116602 5/10/2021 5 THEF Blend nination is (b) (4) uniformity test. Glassware contamination observed in (b) (Tab (b) g (b) and source of LI/N/F/20/(b) (4) Cablets contamination might be (b) (4) 6 9/7/2020 CU 0847 Lisp (Tab (b) (b) (4) character (b) (Tab-(b)) (b) (Tab-(4) Clearware contamination Li/1/#/20/(b) (4) contamination might be (b) (4) 10/7/2020 7 CU ORSO Dates are in Indian format (Date/Month/Year)

SEE REVERSE Jose E Melendez, Investigator - Dedicated 9/28/2022

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FORM FDA 481 (8988) MANUSCRIPTION INSPECTIONAL OBSERVATIONS

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orre	ent Pha	rmaceuti	icals Limited	I	Tal	luka-Kadi, Ahm	redabad Mehsana Highwa
STY BEAT	E. 29 COOE, 30	SUNTRIV	2 22			HETAM SHAWNT ASPECTED	7.3 - 1.3 - 1.3
ndre	d, Guj	arat, 38	32721 India		77.5	nished Product on-sterile)	and API Manufacture:
OOS I	nvestig	ations - U	nknown & Extr	Batch	eaks Tet	Description of OOS	Conclusion
	Date.	Number		(b) (4)		-	
1	19/05/2022	005/8/51/22/ 037	(b) (4) Capsules (b)	(b) (4)	Related Substances by HPLC	25°C/60%RH at 3M sample was found to have unknown peak in test sample solution. According to investigation, this peak was corresponding to (b) (4)	Root cause was due to contaminated HPLC vial (b)
2	5/2/2021	005/B/FP/21/ 008	(b) (4) (b) labiets USP		Related Substances by HPLC	Unknown peak observed was not identified and investigated to determine to source of contamination	Root cause was due to contaminated HPLC vial. This OOS was calcuffed as "Valid" n and the batch was rejected.
)ates :	ar-scotti, atm						
bserv nvalid atch ablet nkno atch	w of the ent. For ed in sa lated tes into the s USP (own peak but in the	firm's Oo the above ample test st result fo US marko b) (4)	OS investigation two (2) OOS investigation of responsible (b) (4) et. Whereas classification detections the unknown of the unk	nvestigat pective by ssified the d the bate ed in sam on neak w	capsu Capsu Capsu e OOS a ch. Your	aining to the sin Related Substar iles of mg (Batch s "valid" in case Executive Direct k solution, they we in HPLC vial th	ation practices continuous nilar issues of unknown pe nces by HPLC test, your fir (b) (4) and released of (b) (4) tor of Quality stated "if the rould not have rejected the ney had to reject the batch peak observed at RRT

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NAME AND TITLE OF HIGHWO	UK, TO WHOM REPORT BISSED			
	ajarnis, Vice President (V			
Torrest Phar	maceuticals Limited	Taluka-Kar	ii, Ahmedabad Mehs	ana Highway
DITY, BOUTS, 39" CODE, DOG	KINY	TYPE ESTABLISHMENT		and magnings
Indrad, Guja	rat, 382721 India	Finished Non-steri	nufacturer	
For each of the cause(s) due to associated with testing where the justifiable root. The above tabust marketed products. B. Protocol TPI Marketed Products. B. Protocol TPI Marketed Products (OOS) investig. Per Protocol TPI whether the science of the amoon of the	acts Within Expiry" was approve e for conducting a retrospective ation reports for USA marketed PL-P-001-19, the third party shore entific justification and evidence demonstrates causative laborator hat your third party did not find ended investigation reports (e.g., 9/055) do not clearly establish a hese amended investigation repor- raises the concern that you did no support the proposed root caus	dent and OOS inv APA taken was to umber of example vere invalidated w test results were r ents are few exam ach examples for t eview of Invalidated on 25 October review of all gene products that wer uld assess adequate relating to the in- ry error. Your Qu to be in complian , OOS/IN/F/FP/19 an unequivocal roc orts were not subs not always adequate	give awareness training were found for multi- ithout a scientifically eported as the result of ples of issues observe the domestic and ROV ted OOS Investigation 2019 to document the erated invalidated out- ewithin expiry as on the evil of investigations are validated OOS result of the equently Unit committed to the cause to invalidate the equently evaluated by tely address the gaps it justification.	ing to analyst tiple drug product sound and of record. d in the USA W marketed as for US-reprocess that third of-specifications October 8, 2019. Indevaluate conclusively or to amend all observed that 19/054 and the unexpected your third party, dentified in your
SEE REVERSE OF THIS PAGE	Jose E Melendez, Investig Drug Cadre Pratik S Upadhyay, Invest Drug Cadre			9/28/2022

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NAME AND TYPE OF BASSING	DU. TO WHOLE REPORT HENES				
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	maceuticals Limited	Teluka-Kadi, Ahmedabad	Taluka-Kadi, Ahmedabad Mehsana Highway		
	rat, 382721 India	Finished Product and AP (Non-sterile)	I Manufacturer		
OBSERVATI	DN 3				
Written records the follow-up.	of investigation of a drug co	mplaint do not include the findings o	f the investigation and		
Specifically,					
Your product q	uality complaint investigation	was deficient for the following drug	product:		
Batch No.: Unk Issue: Contami FAR filed on: I		ablets USP (4) mg and with (b) (4)			
A. The complai	nant (b) (6)	(b) (6)	vas tested positive for		
) (6) _{III} (b) (6	The complainant h	ugh a testing conducted by(b) (6) (ad no history of taking (b) (4). He ha	d taken Torrent		
Pharmaceutical by (6)	's drug product named (b) (4)	Tablata USB was a day	prior to actting tested		
y (o) (o)	ma harah ar (b) (4)	According to the investi	gation, Complainant esting and it confirme		
positive for (b) (4	me batch of (b) (4) bresence in the (b) (4)	Tablets USP (b) ng. Your firm	m's Quality Unit		
confirmed the p	roduct through pictures of tab	elet and pharmacy bottle with your fit	rm's name sent by the		
omplainant ho articular drug		was limited to evaluation of docume	ents and trend of this		
		referring to lack of batch number det However, your Quality Unit has det			
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EE DEVENOR	Jose E Melendez, Invest	Janes - Dedicated J. 2.4	9/28/2022		
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Mr. Ashish B	ajarnis, Vice President (Works)		
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Torrent Phar	maceuticals Limited	Taluka-Kadi, A	hmedabad Mehsa	na Highway
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Indrad, Guja	rat, 382721 India	Finished Produ	ct and API Man	ufacturer
		(Non-sterile)		
be considered j contamination testing retain sa	in good condition / of insufficient for analysis". Your firm tested issues. Your firm engaged with imples of (b) (4) Fall on of the third party consultant.	no retain sample to iden third party consultant the blets USP mg. Your f	tify the potential of nat also identified irm disregarded th	cross- the gap of not e
1) Trend o	f laboratory incidents pertaining	to unknown and extra	neous peaks in (b) (4)
7) Total	USP bmg f OOS investigations (valid and	to the state of the state of		
2) Trend o	1 OOS investigations (valid and	invalid) pertaining to p	resence of unknow	vn and
	T-0. J-1. (1.4 - 4.0 1) Y 1. (1.4 - 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0	Tablets USP(b)mg		
 Product 	changeover equipment cleaning	g procedure and practice	28	
	ity of swab and swab sample co			
	the second second second second second	management and training from		
The state of the s	pection, we observed systemic for madequate laboratory investigati			leaning
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(b) (4)	- trased evaluation committees to		id not extend the
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delay. For the p received comple a delay of over complaint while	roduct contamination Complain aint on 06 June 2019 however th six (6) months in assessing when your product was in the USA n	ided Medical Assessment Report No.: MC/B/19/141, your Pharm the Medical Assessment was done ther there is any impact and risk market. Your AGM-QA stated the tre report prior to the issuance of	nacovigilance Unit December 31 2019 i.e. as a result of reported at reason for delay bein
er 1		FAT I III	1.14
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D. Your firm ha	s deviated from procedure SOP	No.: CQA-111-03, Titled: "Rep	orting Of Field Alert
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within(b)(4)	Products". Effective date: Ma Your firm received	ved Complaint No.: MC/B/19/1	· [19] [1] [1] [1] [1] [1] [1] [1] [1] [1] [1	
However, the c	complaint was filed on (b) (4)	- A delay by one (1) day.		
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