# 510(k) Summary for BK220673

This summary of 510(k) safety and effectiveness information is being submitted in accordance with the requirement of 21 CFR 801.92.

#### 1. Submitter's Information

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### Date of the summary prepared: April 15, 2022

### 2. Subject Device Information

Type of 510(k): Traditional

Classification Name: Transfer Sets Trade Name: Sterile Tube Welder Model Name: STW6810-RFID Review Panel: Hematology

Product Code: KSB

Regulation Number: 21 CFR 864.9875

Regulatory Class: II

#### 3. Predicate Device Information

Sponsor: Terumo BCT, Inc

Trade Name: TSCD®-II Sterile Tubing Welder with or without Trucise Total System™

Classification Name: Transfer Sets

510(K) Number: BK170098 Review Panel: Hematology

Product Code: KSB

Regulation Number: 21 CFR 864.9875

Regulation Class: II

### 4. Device Description

The Sterile Tube Welder (STW6810-RFID) is to install the tube holder, blade and hose into the equipment, start the touch screen, and the aseptic connection procedure will run automatically. The blade is first heated to remove the heat source and then cooled to the welding temperature. The infrared sensor monitors and controls the temperature of the blade during the entire operation. When the welding temperature is reached, the blade cuts the hose and a new liquid path connection is formed, so that connect two closed internally sterile components such as a blood collection container, apheresis set, transfer set or needle set by making a sterile weld in the tubing connected to these components.

These welds may consist of dry-to-dry, wet-to-dry or wet-to-wet connections. The resulting sterile component may be used in blood collection, blood component processing or transfusion applications.

The device consists of a main unit, a blood bag tray, a metal wire cassette, and an AC power cord. After connecting to the power supply, the preheating is completed and the tube that need to be connected are placed, click to start connection, and then wait for the connection to be completed.

The Sterile Tube Welder is not to be used with tubing connected to a person. This device is for use by trained individuals in such settings as blood bank laboratories and hospitals.

#### 5. Intended Use / Indications for Use

The Sterile Tube Welder (STW6810-RFID) is used to connect two closed internally sterile components such as a blood collection container, apheresis set, transfer set or needle set by making a sterile weld in the tubing connected to these components. These welds may consist of dry-to-dry, wet-to-dry or wet-to-wet connections. The resulting sterile component may be used in blood collection, blood component processing or transfusion applications.

The Sterile Tube Welder is not to be used with tubing connected to a person. This device is for use by trained individuals in such settings as blood bank laboratories and hospitals.

#### 6. Test Summary

6.1 Summary of Non-Clinical Tests

Sterile Tube Welder has been evaluated the safety and performance by lab bench testing as following:

Electrical safety test according to IEC 61010-1 standards

- Electromagnetic compatibility test according to IEC 61326-1 standard
- Performance test according to ISO 3826-1 standard
- Software verification and validation test according to the requirements of the FDA "Guidance for the Content of Premarket Submissions for Software Contained in Medical Devices"

## 6.2 Summary of Clinical Performance Test

No clinical study is included in this submission.

### 6. Comparison to predicate device and conclusion

The technological characteristics, features, specifications, materials, mode of operation, and intended use of Sterile Tube Welder is substantially equivalent to the predicate devices quoted above.

The differences between the subject device and predicate devices do not raise new issues of safety or effectiveness.

Elements of	Subject Device	Predicate Device	Verdict	
Comparison				
Manufacturer	Wuhan BMS Medicaltech Co.,	Terumo BCT, Inc		
	Ltd			
Trade Name	Sterile Tube Welder	TSCD®-II Sterile Tubing		
		Welder with or without Trucise		
		Total System™		
Models	STW6810-RFID			
510(k) Number	BK220673	BK170098		
Classification, Indications for Use and Intended Use				
Classification Name	Transfer Sets	Transfer Sets	Same	
Classification Product	KSB	KSB	Same	
Code				
Intended Use /	The Sterile Tube Welder	The Terumo Sterile Connecting	Similar	
Indications for Use	(STW6810-RFID) is used to	Device (TSCD®-II) is used to	Note 1	
	connect two closed internally	connect two closed internally		
	sterile components such as a	sterile components such as a		
	blood collection container,	blood collection container,		
	apheresis set, transfer set or	apheresis set, transfer set or		
	needle set by making a sterile	needle set by making a sterile		
	weld in the tubing connected to	weld in the tubing connected to		
	these components. These	these components. These		
	welds may consist of dry-to-dry,	welds may consist of dry-to-dry,		

Elements of	Subject Device	Predicate Device	Verdict
Comparison			
	wet-to-dry or wet-to-wet	wet-to-dry or wet-to-wet	
	connections. The resulting	connections. The resulting	
	sterile component may be used	sterile component may be used	
	in blood collection, blood	in blood collection, blood	
	component processing or	component processing or	
	transfusion applications.	transfusion applications. Uses	
	The Sterile Tube Welder is not	include, but are not limited to:	
	to be used with tubing	Attaching additional blood	
	connected to a person. This	component containers to a	
	device is for use by trained	blood collection set to enable	
	individuals in such settings as	component separation or	
	blood bank laboratories and	division of the original	
	hospitals.	component into smaller aliquots	
		Attaching containers of	
		processing or additive solutions	
		to a blood component to	
		perform a process such as cell	
		washing or freezing or to	
		extend the storage time of the	
		component	
		Attaching blood	
		component containers to a	
		pooling set to enable pooling of	
		components from multiple	
		donations	
		Attaching a leukocyte	
		reduction filter to a red blood	
		cell or platelet component	
		container to enable removal of	
		leukocytes from the component	
		Attaching a sampling	
		pouch to a blood component	
		container to enable the removal	
		of samples of the component	
		for testing	

Elements of	Subject Device	Predicate Device	Verdict
Comparison			
		Replacing the original	
		needle on a collection set with	
		a new needle of the same or	
		smaller gauge to enable the	
		use of the set or to facilitate a	
		therapeutic procedure such as	
		plasma exchange	
		The TSCD-II device is not to be	
		used with tubing connected to a	
		person. This device is for use	
		by trained individuals in such	
		settings as blood bank	
		laboratories and hospitals.	
		The Trucise is an optional	
		accessory information system	
		device intended for use with the	
		Terumo Sterile Tubing welder,	
		TSCD-II, to electronically	
		collect information and provide	
		traceability of each sterile	
		connection made by the welder.	
		The system design and	
		requirements add process	
		control capability to the sterile	
		connection process.	
Environment of Use	Blood bank laboratories and	Blood bank laboratories and	Same
	hospitals	hospitals	
Technological Characteris	1	·	
Dimensions	380(W) x 300(H) x 690(D) mm	224(W) x 177(H) x 342(D) mm	Different
			Note 2
Weight	13.8±0.5kg	6.5 kg	Different
			Note 2
Power supply	AC110V/60Hz	AC100V – AC240V 50/60 Hz	Similar
			Note 2

Subject Device	Predicate Device	Verdict		
Polyvinyl chloride (PVC) tubing	Polyvinyl chloride (PVC) tubing	Same		
3.9mm-5.0mm	3.86 – 5.60 mm	Similar		
		Note 3		
0.5mm-0.7mm	0.508 – 1.10 mm	Similar		
		Note 3		
3.9mm-5.0mm	3.86 – 4.60 mm	Similar		
		Note 3		
0.5mm-0.7mm	0.508 – 0.800 mm	Similar		
		Note 3		
3.9mm-4.5mm	4.9 – 5.60 mm	Similar		
		Note 3		
0.5mm-0.7mm	0.75 – 1.10 mm	Similar		
		Note 3		
More than 40 N	More than 40 N	Same		
280°C-320°C	290°C – 310°C	Similar		
		Note 3		
Approximately 1 weld every 22	Approximately 1 weld every 14	Similar		
seconds	seconds	Note 3		
Safety and Performance Testing				
IEC 61010-1	IEC 61010-1	Same		
IEC 61326-1	EN 61326-1	Same		
	Polyvinyl chloride (PVC) tubing 3.9mm-5.0mm  0.5mm-0.7mm  3.9mm-5.0mm  0.5mm-0.7mm  3.9mm-4.5mm  0.5mm-0.7mm  More than 40 N  280°C-320°C  Approximately 1 weld every 22 seconds  Testing  IEC 61010-1	Polyvinyl chloride (PVC) tubing  3.9mm-5.0mm  3.86 – 5.60 mm  0.5mm-0.7mm  0.508 – 1.10 mm  3.9mm-5.0mm  0.5mm-0.7mm  0.508 – 0.800 mm  0.5mm-0.7mm  4.9 – 5.60 mm  0.5mm-0.7mm  0.75 – 1.10 mm  More than 40 N  280°C-320°C  Approximately 1 weld every 22 seconds  esting  IEC 61010-1  IEC 61010-1		

## Comparison in Detail(s):

### Note 1:

Although the "Intended Use / Indications for Use" of the subject device and the predicate device are slightly different, the difference is that the subject equipment has no traceability system, and the main pipe welding functions and types are the same, which does not affect the safety and effectiveness of the device.

### Note 2:

The "Dimensions", "Weight" and "Power supply" of the subject device are different from the predicate device, all of them meet the requirements of safety and performance standard IEC 61010-1. The differences between the predicate device and subject device will not affect the safety and effectiveness of the subject device.

## Note 3:

The "Outer Diameter (OD) of tubing", "Wall Thickness of tubing", "Outer Diameter (OD) of Blood Bag Type Tubing", "Outer Diameter (OD) of Apheresis Type Tubing", "Wall Thickness of Apheresis Type Tubing", "Weld working temperature" and "Weld cycle" of the subject device are different from the predicate device, all of them meet the performance requirements and passed the test. The differences between the predicate device and subject device will not affect the safety and effectiveness of the subject device.

### 7. Final Conclusion:

The subject device Sterile Tube Welder has all features of the predicate device. The few differences do not affect the safety and effectiveness of the subject device. Thus, the subject device is substantially equivalent to the predicate device BK170098.